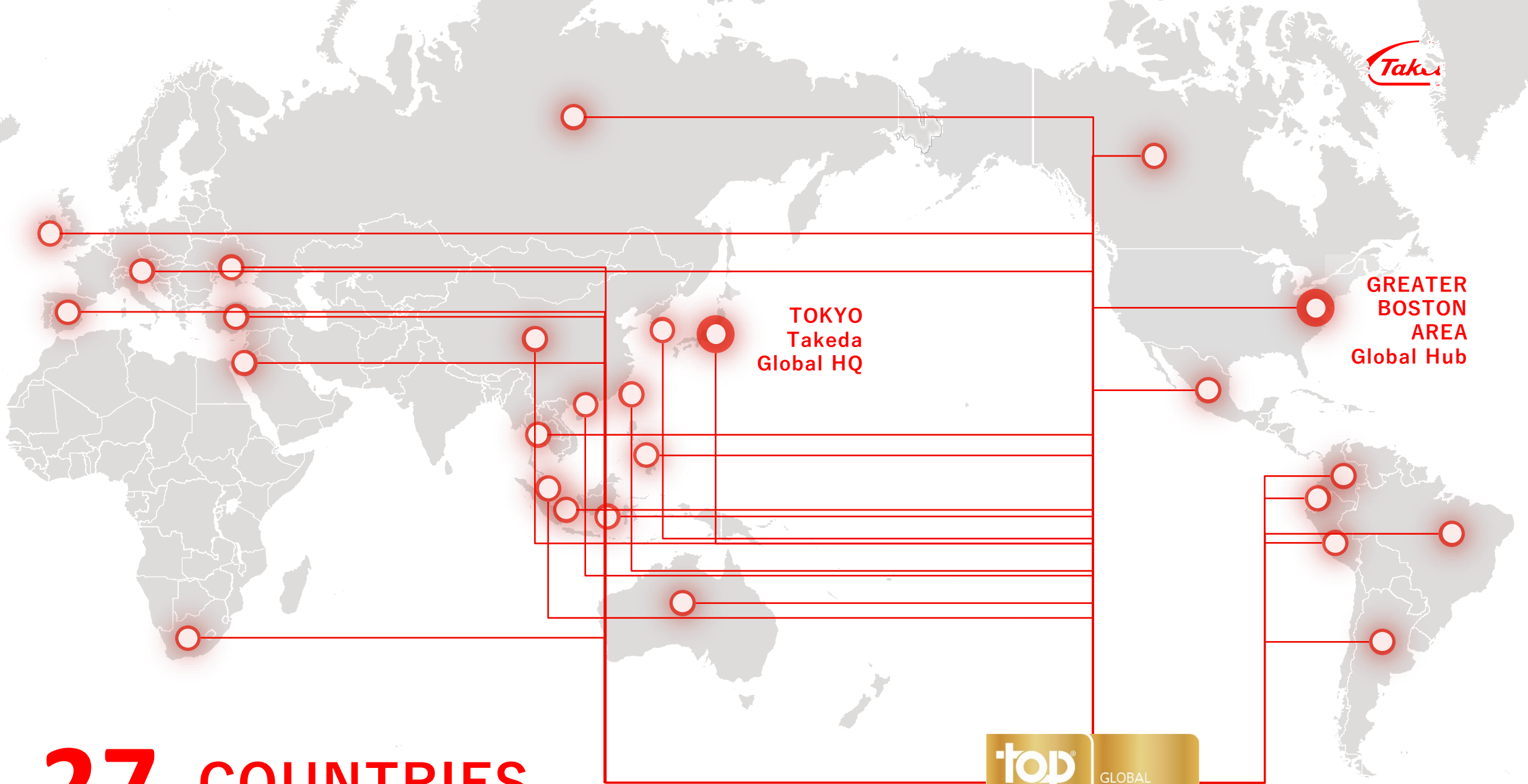


3
RESEARCH
SITES

36
MANUFACTURING
SITES



TOKYO
Takeda
Global HQ

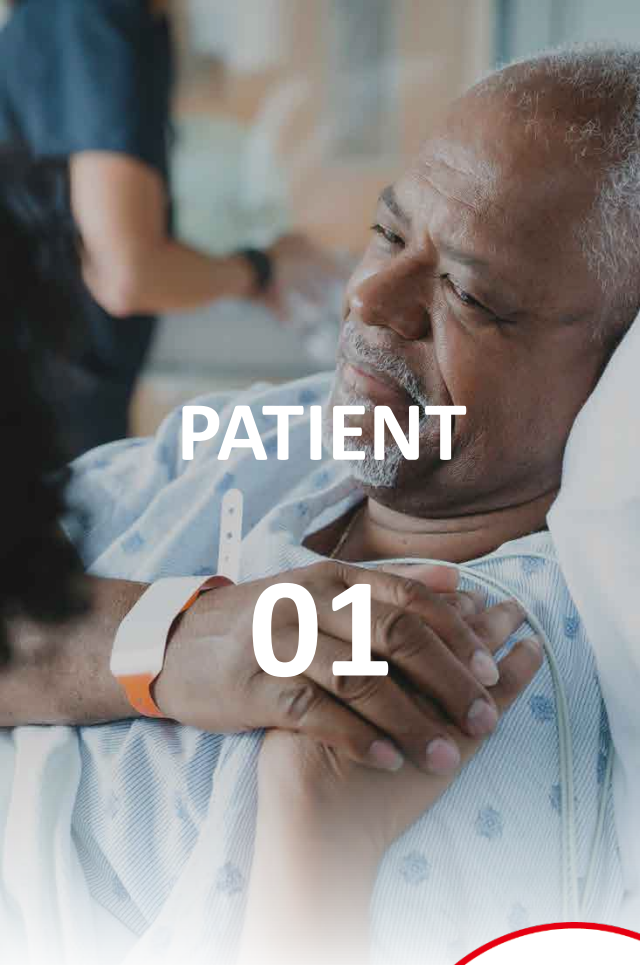
**GREATER
BOSTON
AREA**
Global Hub

27 COUNTRIES





TAKEDA-ISM



PATIENT

01



TRUST

02



REPUTATION

03



BUSINESS

04

誠実
 ———
 INTEGRITY

公正
 ———
 Fairness

正直
 ———
 Honesty

不屈
 ———
 Perseverance

TAKEDA-ISM



01

PATIENT



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HCPs



PATIENTS



SOCIETY



GOVERNMENT
AGENCIES



02

TRUST



03

REPUTATION



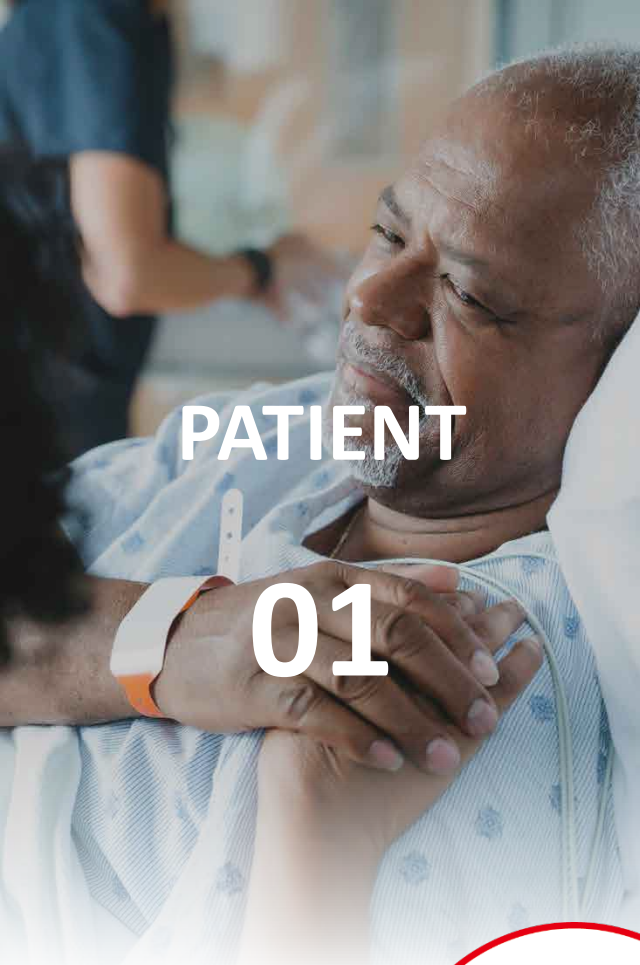
INNOVATION



ACCESS TO MEDICINE



CORPORATE SOCIAL
RESPONSIBILITY



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04

BUSINESS